

# PRIMELINE



Model 5.10



Model 10.14 with  
Power Front-Operated Back Gauge

**5' to 12' MECHANICAL  
POWER SQUARING SHEARS**

# PRIMELINE

## DIRECT DRIVE MECHANICAL POWER SQUARING SHEAR

Quality, low-profile, mechanical power squaring shears ideally suited for light gauge material shearing requirements.

The direct drive design provides efficient operation and economical cost.

These shears are available in lengths of 5' to 12' x 16 ga. to 10 ga. thicknesses in mild steel. Capacities for stainless and aluminum are shown in the chart below (other capacities on request).

### ALL MODELS FEATURE:

- Robust, welded steel construction
- All moving parts in maintenance-free bearings
- Rapid manual blade gap adjustment
- Rigid all-steel plate, welded construction of frame
- 40" left hand squaring arm
- Solid holddown/finger guard with non-slip rubber pad
- Low voltage at the controls
- Movable foot pedal with emergency stop button on a trailing lead
- Virtually noiseless, geared brake-motor
- High-carbon, high-chrome blades
- Selector switch for single stroke/inching
- 24" manual, rear-operated back gauge
- Two front support arms
- Electrics for 3/60/220/440
- Emergency stop palm button

MODEL	CAPACITY MILD STEEL	CAPACITY STAINLESS STEEL	CAPACITY ALUMINUM 36000 PSI TENSILE	BACKGAUGE RANGE	STROKES PER MINUTE	MOTOR HP	WEIGHT (lbs.)	DIMENSIONS (L x W x H)
5.10	5' x 10 ga.	5' x 16 ga.	3/16"	24"	40	8	3,570	83" x 48" x 49"
6.10	6' x 5/32"	6' x 14 ga.	1/4"	24"	38	11	5,100	102" x 48" x 49"
8.10	8' x 5/32"	8' x 14 ga.	1/4"	24"	38	11	6,200	122" x 48" x 49"
10.14	10' x 14 ga.	10' x 16 ga.	10 ga.	24"	38	11	7,500	149" x 48" x 48"
12.16	12' x 16 ga.	12' x 20 ga.	12 ga.	24"	38	11	8,380	171" x 48" x 48"

All data are approximate.

The right is reserved to change design, specifications and construction.

### OPTIONAL EQUIPMENT:

- Pneumatic sheet support
- Power front-operated back gauge with LED readout.
- Longer squaring arms
- Disappearing stops



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