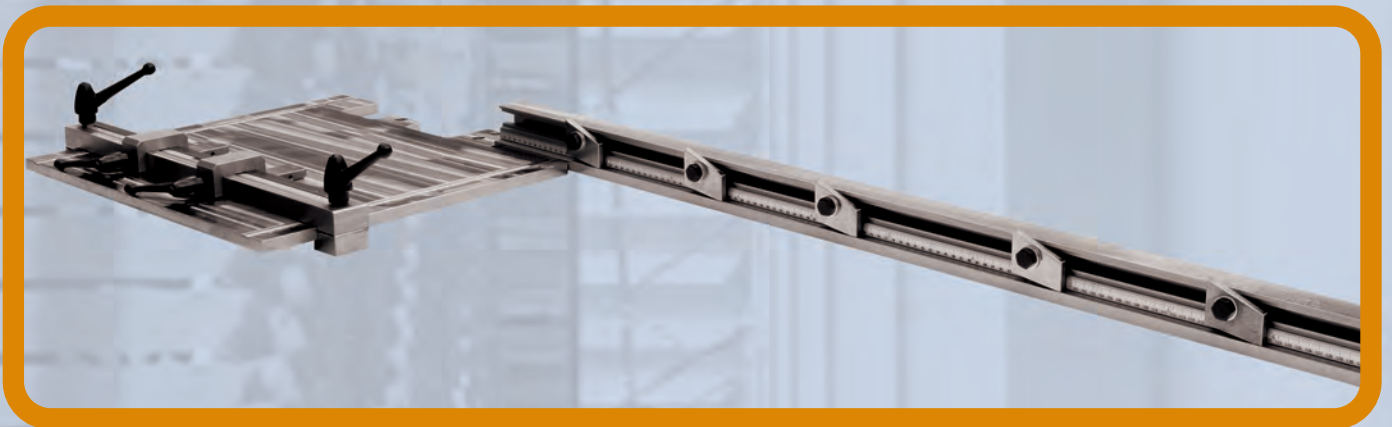


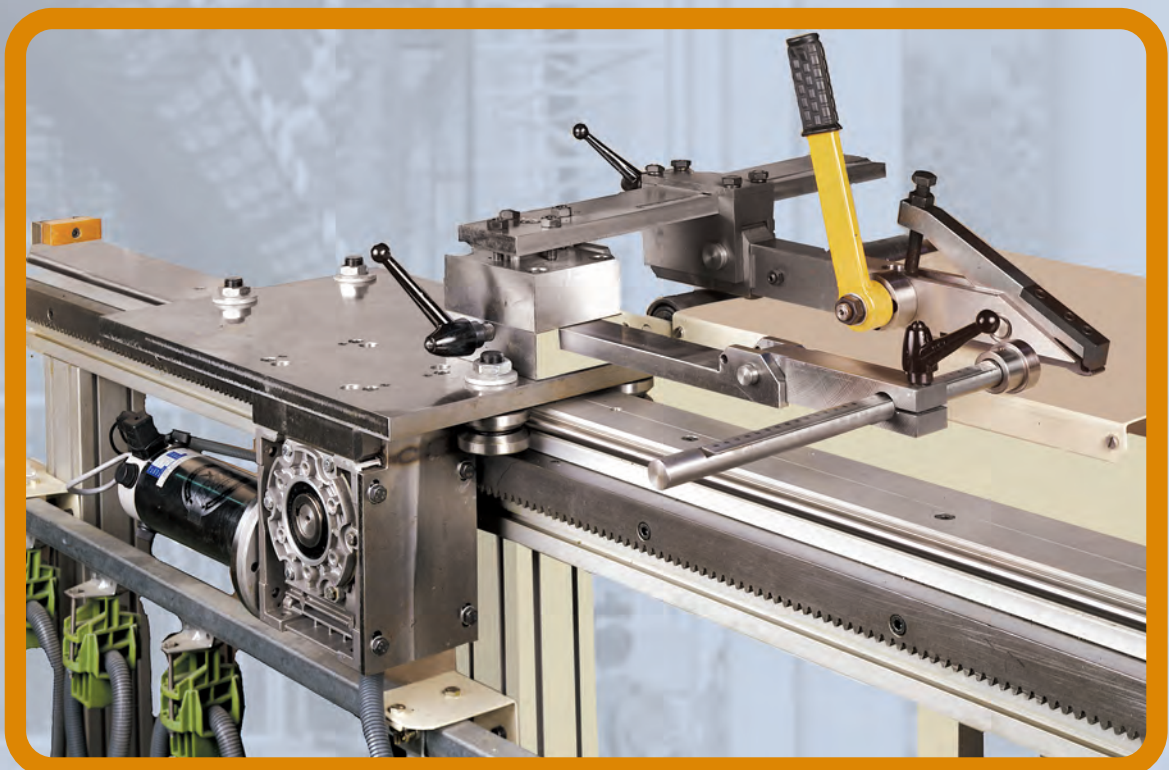
System for punching holes in a line (single axis)

Flip Stop: This is a unit manually adjustable with end stops for punching holes in a line.

The unit consists of a table, which has to be mounted on the machine, with two end switches for depth control and a 2-meter scale on each module, which is mounted on the side of the die-holder with 8 additional retractable end stops for each module.



Feeder slide **PAX** unit.



Linear feed PAX control unit

GEKA, has developed an automatic positioning unit on the X -axis, **PAX**, for punching holes in a line (single axis).

The unit consists of:

- ▶ A carriage unit travelling on tempered guides for feeding and positioning the material.
- ▶ OMROM control unit.
- ▶ Servomotor drive with encoder reader.
- ▶ Table with linear rollers.
- ▶ Set of manually adjustable transverse rollers to guide the material.

FEATURES

Available strokes	Meter by meter
Maximum displacement speed	24m/min 945ft/min
Positional tolerances	$\pm 0,25\text{mm/m} \pm 0.010\text{in}/40''$
Maximum weight to feed	250 kg 550 Lbs
Repeatability	$\pm 0,15 \text{ mm } \pm 0.006''$

